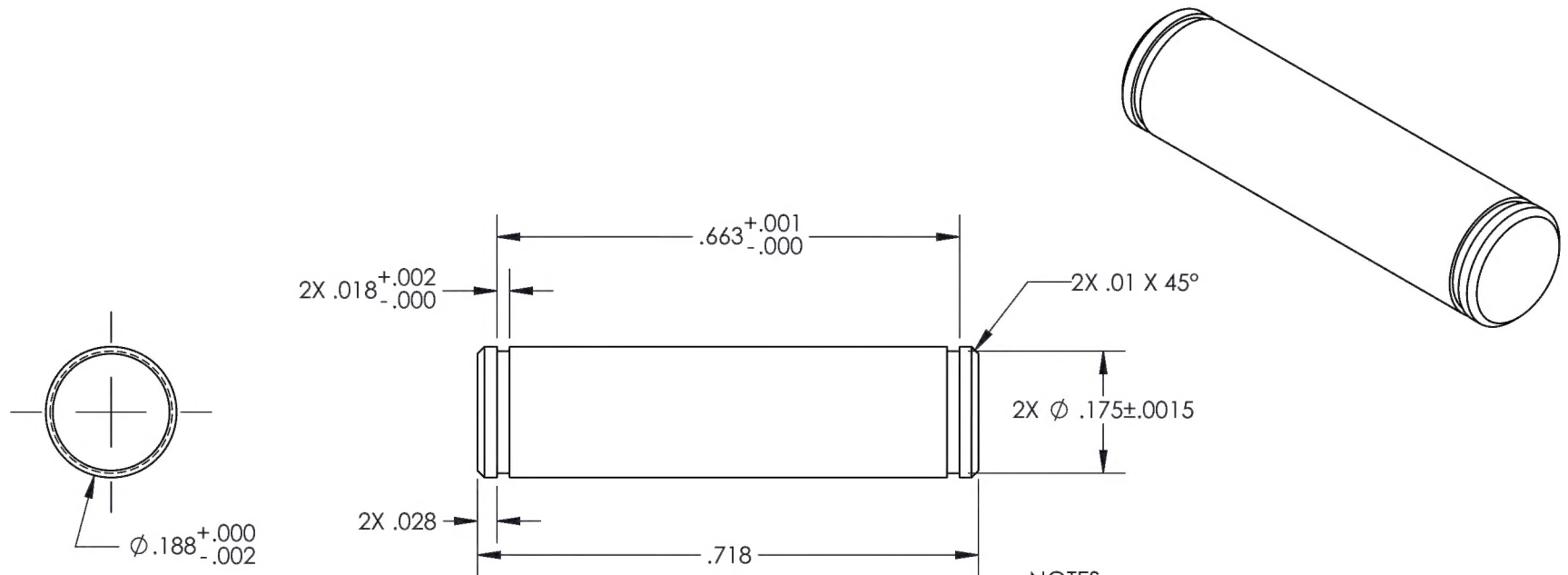


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	7/16/2013	JAG	
3		ADDED TOLERANCE TO Ø.188 AND GROOVE DIAMETER & WIDTH. CH'D FINISH WAS YELLOW ZINC IS NICKEL PLATE .0004-.0006, BAKE AFTER PLATING PER R.W.	7/22/2013	CFS	RW
3A	14-0095	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 2.	7/28/2014	DPD	RW
4	16-0105	UPDATED TO NEW STANDARD. CH'D MAT'L WAS A2 IS 01.	8/11/2016	DEW	SM



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LATCH ROLLER PIN	
DWG NO. 4.5NR-45	REV 4
MAT'L 01 HEAT TREAT HRC 50-55 FINISH SEE NOTE 1 SPEC DRAWN BY: CANAM CHECKED: DUERFELDT OPPS APPR: ANDERSON QA APPR: LINDSAY APPROVED: MACKOVJAK	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 USED ON MODEL
SCALE 4:1	DATE 8/15/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			4.5NR-45	1	LATCH ROLLER PIN	01	